

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
27 September 2001 (27.09.2001)

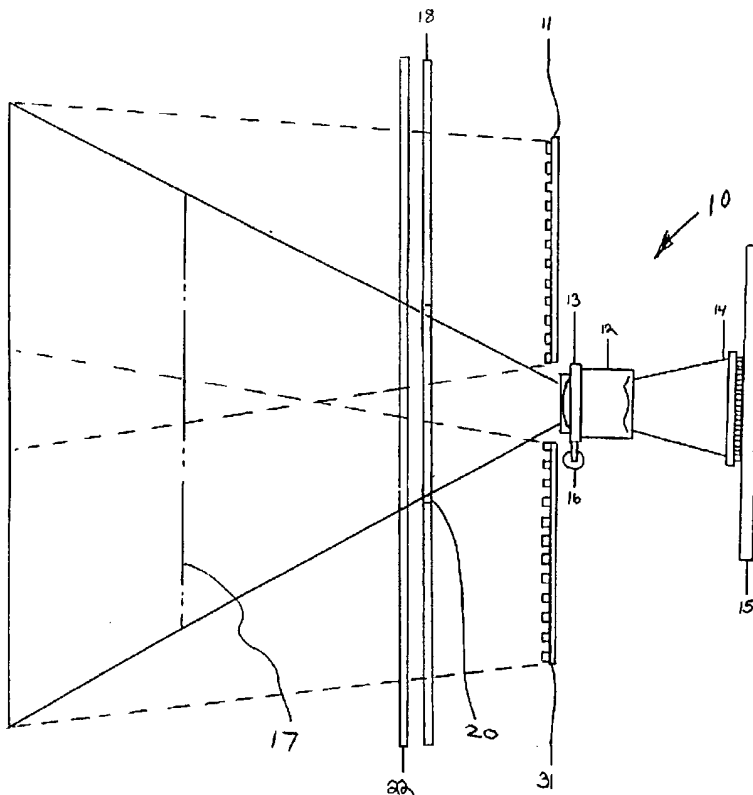
PCT

(10) International Publication Number  
**WO 01/72028 A1**

- (51) International Patent Classification<sup>7</sup>: **H04N 1/028** (74) Agents: **VOLPE, Anthony, S. et al.**; Volpe and Koenig, P.C., Suite 400, One Penn Center, 1617 John F. Kennedy Boulevard, Philadelphia, PA 19103 (US).
- (21) International Application Number: **PCT/US01/08475**
- (22) International Filing Date: **16 March 2001 (16.03.2001)**
- (25) Filing Language: **English**
- (26) Publication Language: **English**
- (30) Priority Data:  
**60/190,273** 17 March 2000 (17.03.2000) **US**
- (71) Applicant: **ACCU-SORT SYSTEMS, INC.** [US/US]; 511 School House Road, Telford, PA 18969-1196 (US).
- (72) Inventors: **CHALEFF, Edward, I.**; 1776 Turk Road, Doylestown, PA 18901 (US). **BROBST, Thomas, J.**; 416 Cedar Crest Boulevard, Allentown, PA 18101 (US).
- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MY, NZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: **COPLANAR CAMERA SCANNING SYSTEM**



(57) Abstract: A system for scanning objects having a linear array sensor, adapted to detect light input signals, is provided. A lens is optically connected to the linear array sensor, and is adapted to receive and transmit an optical image located in a field of view along a lens axis to the linear array sensor. A light source which generates an illumination stripe in general linear alignment with the lens axis is provided. A cylindrical lens is positioned between the light source and an object to be scanned. The cylindrical lens adapted to collect, transmit and focus light from the light source to form the illumination stripe.

WO 01/72028 A1



**Published:**

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

[0001] COPLANAR CAMERA SCANNING SYSTEM

[0002] CROSS-REFERENCE TO RELATED APPLICATIONS

[0003] This application claims the benefit of U.S. Provisional Application No. 60/190,273, filed March 17, 2000.

[0004] BACKGROUND

[0005] The present invention relates generally to optical scanning systems. More particularly, this invention relates to a scanning system containing a camera using a coplanar light source.

[0006] Various optical scanning systems have been developed for reading and decoding coded symbologies, identification of objects, comparison of objects, and measurement of objects. Each of these scanning systems utilizes either a non-coherent or coherent light source. Lighting is one of the key elements in obtaining good image quality. The intensity of light needed for scanning is directly proportional to the transport speed of the scanned object and the speed of the sensor. Generally, the faster an image is to be acquired, the more light is needed. Until now, only high intensity sodium or halogen lighting was adequate to obtain crisp images in cameras that focus over a significant depth of field at high speeds. The light source is usually located off axis from the camera and sensor detecting the light reflected from the object being scanned.

[0007] In applications using sodium lamps as a light source, the lamps are used to provide the illumination required by the camera detection means. These lamps provide an abundance of optical power because they are very bright and have a wide spectral range. There are, however, several disadvantages to sodium lamp light sources. First, due to their extreme brightness, sodium lamps can create an annoyance and possible hazard to workers working in the vicinity of the scanning systems. Second, sodium lights require a large amount of AC power, thus increasing production costs. Third, these light sources create a large amount of heat. Additionally, radio frequency interference can be

created which can present operational problems to equipment in the vicinity of the scanning system.

[0008] The use of light sources such as LEDs presents several advantages over sodium and halogen lighting. LED illumination is a more cost effective and ergonomic method of illumination. The problem presented by LED illumination is how to get enough light to the object that is being imaged when focusing over a large depth of field. By eliminating the mounting angle between the light source and the line of sight of the camera lens, the reflected light is managed and a lower intensity light source may be used. Because LEDs can be energized almost instantaneously, they can be de-energized when objects are not being transported within the field of view. This extends the life of the LEDs and also conserves power. Additionally, the power input to individual LEDs may be modulated and pinpointed to a desired area, such that different LEDs within an LED array may be energized at different levels according to the desired application.

[0009] The use of a coherent or non-coherent light source which will provide sufficient optical illumination to an object to be scanned, which uses less energy while alleviating potential problems of radio frequency interference or heat emission is needed.

[0010] SUMMARY OF THE INVENTION

[0011] Briefly stated, the present invention provides an optical scanning system which uses a light source to provide an illumination stripe that is coplanar to a camera lens and light sensor for barcode reading applications. The light source may be coplanar to the lens axis and light sensor, and preferably is formed from LEDs or other low power consumption illumination sources. The coplanar design provides adequate illumination for a large depth of field at low speeds.

[0012] In another aspect, the invention provides a scanning system in which the light source is shifted relative to the line of sight of the camera such that the illumination stripe remains coplanar with the camera line of sight at the required depth of field. The

light stripe profile coming from the array can therefore be narrow. The intensity of light required to illuminate an object over the depth of field is significantly reduced, thus allowing for the use of an LED array or other low power light source.

[0013] In another aspect, the invention provides a plurality of off-axis light sources to provide an illumination stripe on the object generally coplanar with camera line of sight at the required depth of field. Different arrays of lights sources are energized according to the depth of field of the target object, allowing adequate lighting over a range of distances.

[0014] BRIEF DESCRIPTION OF THE DRAWINGS

[0015] Figure 1 is a side view of the coplanar camera in accordance with the preferred embodiment of the present invention.

[0016] Figure 2 is a top view of the coplanar camera in accordance with the preferred embodiment of the present invention.

[0017] Figure 3 is a front isometric view of the coplanar camera in accordance with the preferred embodiment of the invention.

[0018] Figure 4 is a side isometric view of a second embodiment of the invention with a movable array of light sources used in an off-camera lens axis orientation in accordance with the present invention.

[0019] Figure 5 is a side isometric view of a multiple row large depth of field illuminator in accordance with the present invention.

[0020] Figure 6 is an end view of a movable light source in accordance with the present invention.

[0021] DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0022] The present invention will be described with reference to the drawing figures wherein like numerals represent like elements throughout.

[0023] Referring to Figure 1, a coplanar camera scanning system 10 in accordance with the present invention is shown. The coplanar camera scanning system 10 preferably includes a light source 11, a camera lens 12, a focusing ring 13 for the lens 12, a linear array sensor 14, a window 22, a cylindrical lens 18, and a voice coil actuator 16. In the preferred embodiment, the light source 11 is comprised of one or more very high intensity LED arrays, although those skilled in the art will recognize other suitable lighting could be utilized, such as lasers or a laser line generator.

[0024] The light source 11 is used to illuminate a surface of a target object, indicated by broken line 17. The emitted light illuminates the target object and is reflected back to the coplanar aligned sensor 14. The coplanar camera scanning system 10 is preferably used to read barcode information from the scanned object. The coplanar camera scanning system 10 preferably utilizes a CMOS linear array sensor 14 to detect the light reflected from the object being scanned. In the first preferred embodiment a CMOS-based image sensor is referenced, but as those skilled in the art should know, any image sensor can be used, e.g., a CCD-based image sensor. The light reflected onto the CMOS linear array sensor 14 is generated in the preferred embodiment by very high intensity LEDs 11. The preferred embodiment of the present invention utilizes red LEDs within the array. As the technology regarding light sources advances, brighter, more intense LEDs can be used, including LEDs having different wavelengths. Also low power semiconductor lasers can be utilized.

[0025] The LED array 11 acts as the light source for the coplanar camera scanning system 10. As shown in Figure 2, in the first preferred embodiment of the present invention, the light source 11 is positioned parallel to, and in the same plane as the CMOS linear array sensor 14. Those skilled in the art should realize that the light source 11 positioned in this manner is on-axis with the CMOS linear array sensor 14. The light source 11 preferably comprises a plurality of LEDs in series with each other, located on one or more circuit boards 31. In this embodiment, the coplanar camera utilizes two LED

arrays to generate the required amount of light. In this embodiment, the light source 11 is positioned on each side of the camera lens 12. As should be clear to those skilled in the art, the number of LEDs required for each light source 11 differs based on the size of the conveyor belt and required depth of field. The present invention preferably utilizes 50 LEDs in each of the up to four arrays, totaling 200 LEDs. Alternatively, a desired number of low power semiconductor laser arrays may be mounted on the circuit board 31.

[0026] The light emitted from the light source 11 is focused to a narrow "stripe" on the object using a cylindrical lens 18. This cylindrical lens 18 is positioned parallel to and in between the light source 11 and the target object. In the present preferred embodiment a Fresnel lens is used, but as those skilled in the art should realize, any optical lens can be used in this application. As shown in Figures 1 and 2, the positioning of the cylindrical lens in relation to the light source 11 provides a narrow "stripe" of light anywhere within the depth of field. When the target object enters this scanning field, the illumination from the light source 11 illuminates the object. Due to the positioning of the sensor 14 relative to the light source 11, the CMOS linear array sensor 14 detects the most intense light provided by the light source 11.

[0027] As shown in Figures 1 and 3, the cylindrical lens 18 includes a center slit 20. This center slit 20 permits the light reflected from the target object to return through the cylindrical lens 18 to the camera lens 12 and then projected onto the CMOS linear array sensor 14.

[0028] In order to maximize the depth of field of the coplanar camera scanning system 10, the voice coil actuator 16 is coupled to the focusing ring 13 of the imaging lens 12 to dynamically focus the image onto the CMOS linear array sensor 14, based on a signal from a range finder 24. Those skilled in the art should recognize that there are many methods and apparatuses that can be used as range finders and for focusing. The signal received from the range finder 24 causes the voice coil actuator 16 to move the

camera lens 12 and focus the light reflected from the object onto the linear array sensor 14.

[0029] Optionally, the invention may include a focusing mechanism 26 for the light source to more accurately focus the emitted light onto a scanned object. This enhances the image which is received by the camera lens 12 and projected onto the CMOS linear array sensor 14. The focusing mechanism 26 is coupled to the light source 11, and dynamically moves the position of the lens 18 with respect to the position of the light source 11. It should be noted that either the focusing mechanism 26 or the light source 11, or both, may be moved to focus the light. Such movement, of course, depends on the distance of the object from the co-planer camera 10. This alternative embodiment keeps the intensity of the illumination stripe maximized at any distance, providing a cleaner image for detection by the CMOS linear array sensor 14.

[0030] Referring to Figure 4, a second embodiment of the present invention uses an off axis light source 40 which is located off the camera lens axis and the linear array sensor, as represented by lines 43. The off axis light source 40 illuminates a target object by directing a beam of light onto its surface. However, the focused illumination stripe 44 is coplanar with the camera lens axis 43 and the linear sensor array at the required depth of field. The off axis light source 40 is preferably a movable array of LED sources 45 adapted to provide light to the target object. The invention, however, is not limited to this particular configuration or light source, as those skilled in the art will recognize alternative light sources from those described, such as semiconductor lasers, may be used.

[0031] The light source 40 may be focused by using an optional lens 41. The lens 41 may be any optical type lens, although a Fresnel lens is preferred. A light source positioner 42, preferably in the form of a controllable motor is connected to the light source 40 to allow movement of the light source 40. The positioner 42 is adapted to move the light source 40 based on a height of an object to be scanned, such that the focused illumination stripe 44, 44' is located on the surface of the object. The object height may be determined by a range finder or other means.



[0032] As shown schematically in Figure 5, the position of the off axis light source 40 is infinitely variable. Accordingly, the illumination stripe 44, 44', 44" can be shifted to multiple positions depending on the required depth of field along the axis 43.

[0033] Referring to Figure 6, a third embodiment of the invention is shown which includes multiple arrays of light sources 51 which are located on one or more circuit boards 52 placed off-axis to the lens 53 and the linear array sensor. A range finder 50 is connected to the array of light sources 51. The range finder 50 determines distance between the camera and the target object. The distance data is sent to a controller which then powers on or off selected arrays of light sources 51 focused to a corresponding depth of field 55, 55', 55", 55''' providing an illumination stripe 56, 56', 56", 56''' coplanar to the camera lens axis 57. The camera 53 and lens 54 detect the reflected light from the illumination stripe to read required data from the object. Alternatively, all of the light sources 51 may be activated to provide the desired illumination stripe at any depth of field, eliminating the need for the distance to the target object

[0034] While the preferred embodiment of the invention has been described in detail, the invention is not limited to the specific embodiment described above, which should be considered exemplary. Further, modifications and extensions of the present invention may be developed based upon the foregoing, all such modifications are deemed to be within the scope of the present invention.

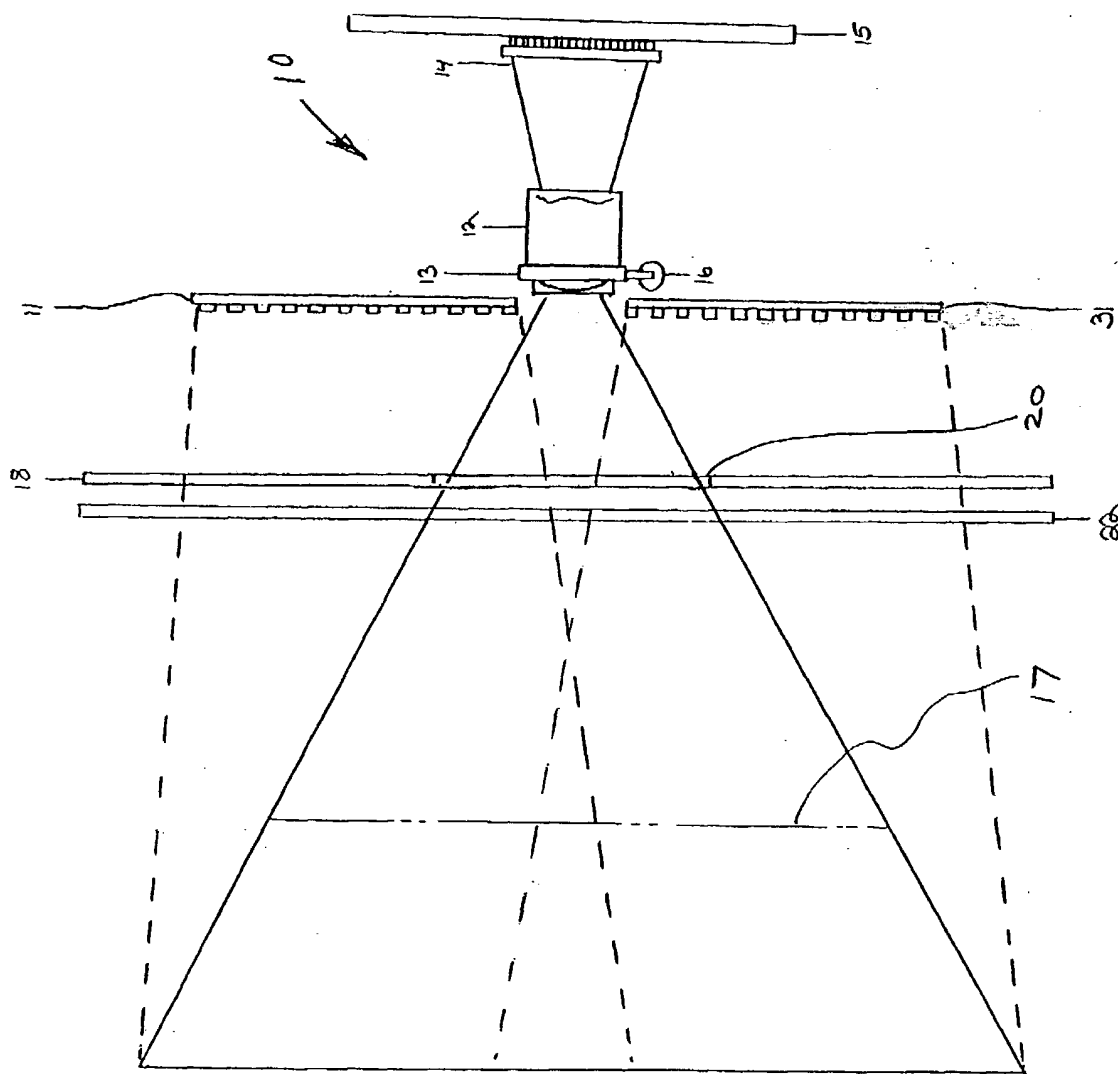
\* \* \* \*

## CLAIMS

What is claimed is:

1. A system for scanning objects comprising:
  - a linear array sensor, adapted to detect light input signals;
  - a lens optically connected to the linear array sensor, the lens adapted to receive and transmit an optical image located in a field of view along a lens axis to the linear array sensor;
  - a light source which generates an illumination stripe in general linear alignment with the lens axis; and
  - a cylindrical lens positioned between the light source and an object to be scanned, the cylindrical lens adapted to collect, transmit and focus light from the light source to form the illumination stripe.
2. The system for scanning objects of claim 1, further comprising:
  - a focusing device connected to the lens;
  - an actuator connected to the focusing device; and
  - a range finder connected to the actuator, the range finder adapted to determine a target object distance from the lens and to generate and transmit target object positioning data to the actuator.
3. The system for scanning objects of claim 1, further comprising:
  - a light source focusing mechanism connected to the cylindrical lens, the focusing mechanism adapted to move the cylindrical lens to focus the illumination stripe at a desired depth of field along the axis.
4. The system of claim 1, wherein the light source includes multiple linear rows of light emitters.

5. The system for scanning objects of claim 4, further comprising:  
a controller connected to the light source, the controller adapted to energize and de-energize selected linear rows of the light emitters.
6. The system for scanning objects of claim 1, wherein the cylindrical lens is a Fresnel lens.
7. The system for scanning objects of claim 1, wherein the linear array sensor is a CCD image sensor.
8. The system for scanning objects of claim 1, wherein the cylindrical lens has a center slit.
9. The system for scanning objects of claim 1, wherein the light source is an LED array.
10. The system for scanning objects of claim 9, wherein the LED array comprises very high intensity red LEDs.
11. The system for scanning objects of claim 1, wherein the light source is a semiconductor laser array.
12. The system of claim 1, wherein the light source is coplanar with the linear sensor array and the lens axis.
13. The system for scanning objects of claim 1, wherein the light source is moveable, and is located parallel to the linear sensor array in a position offset from the lens axis.



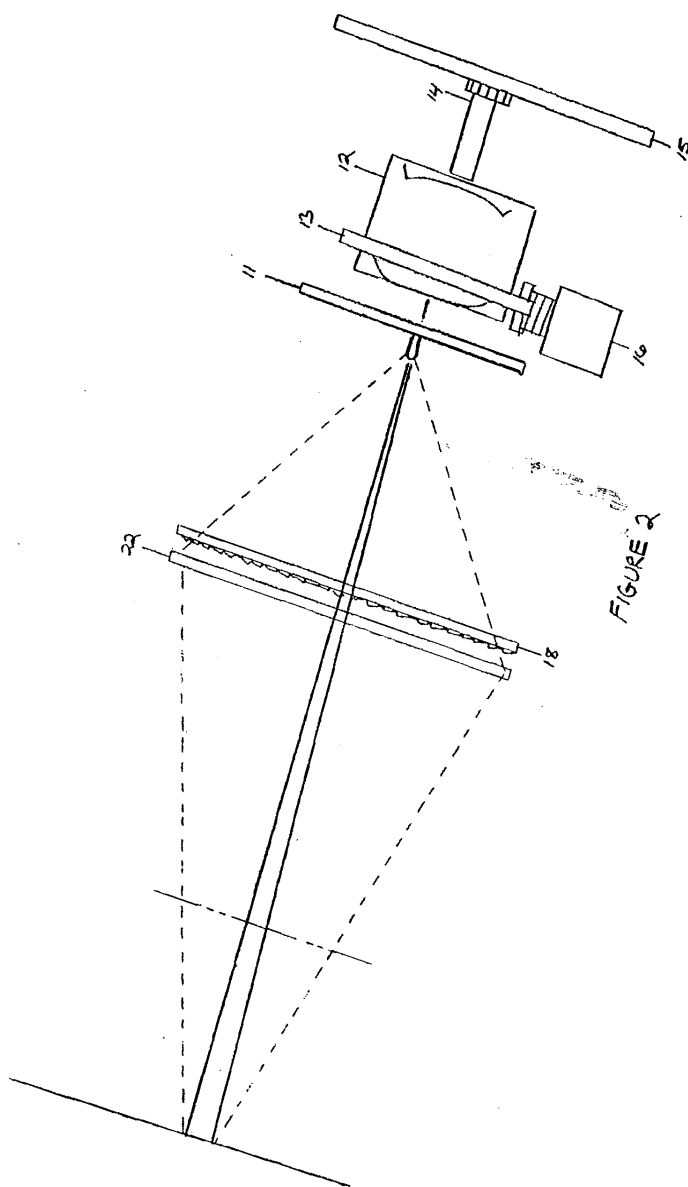


FIGURE 2



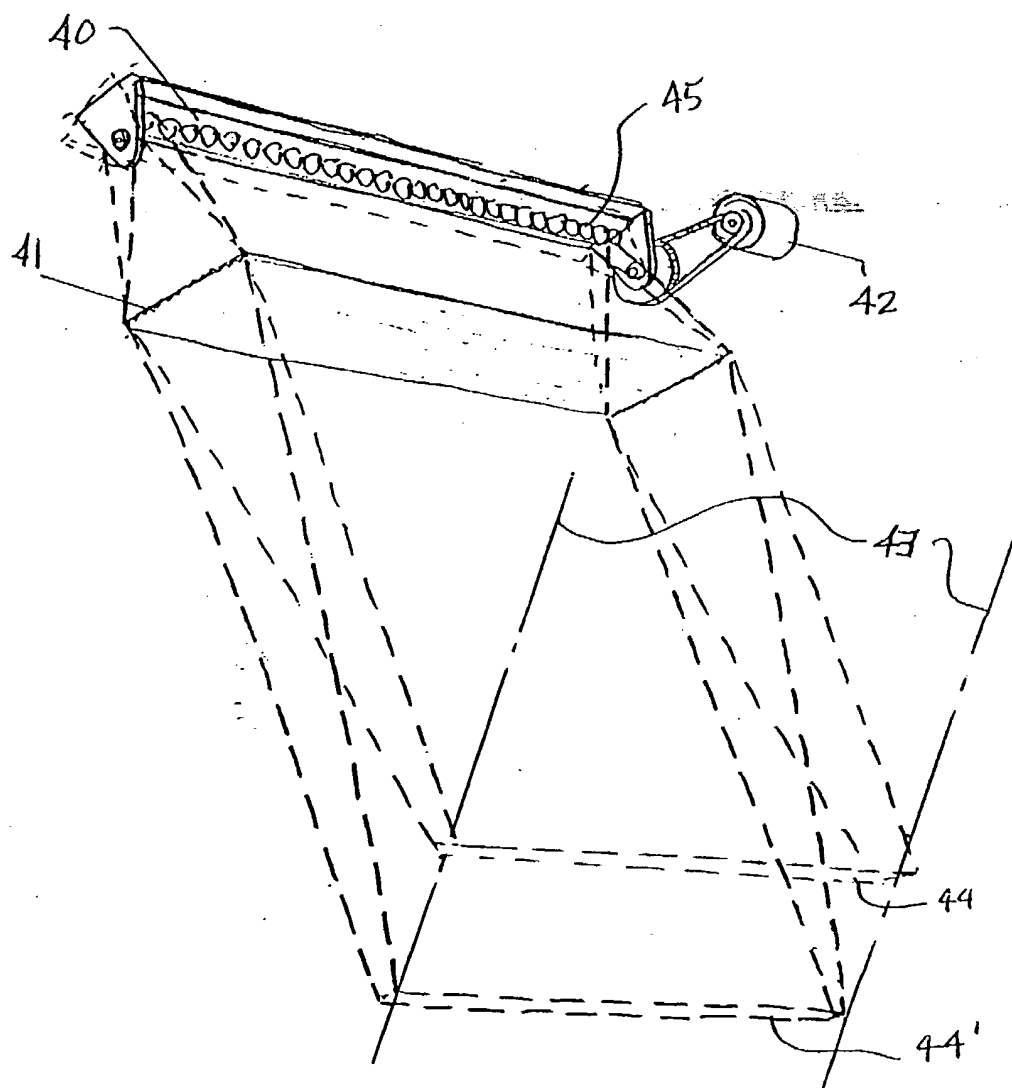


FIGURE 4

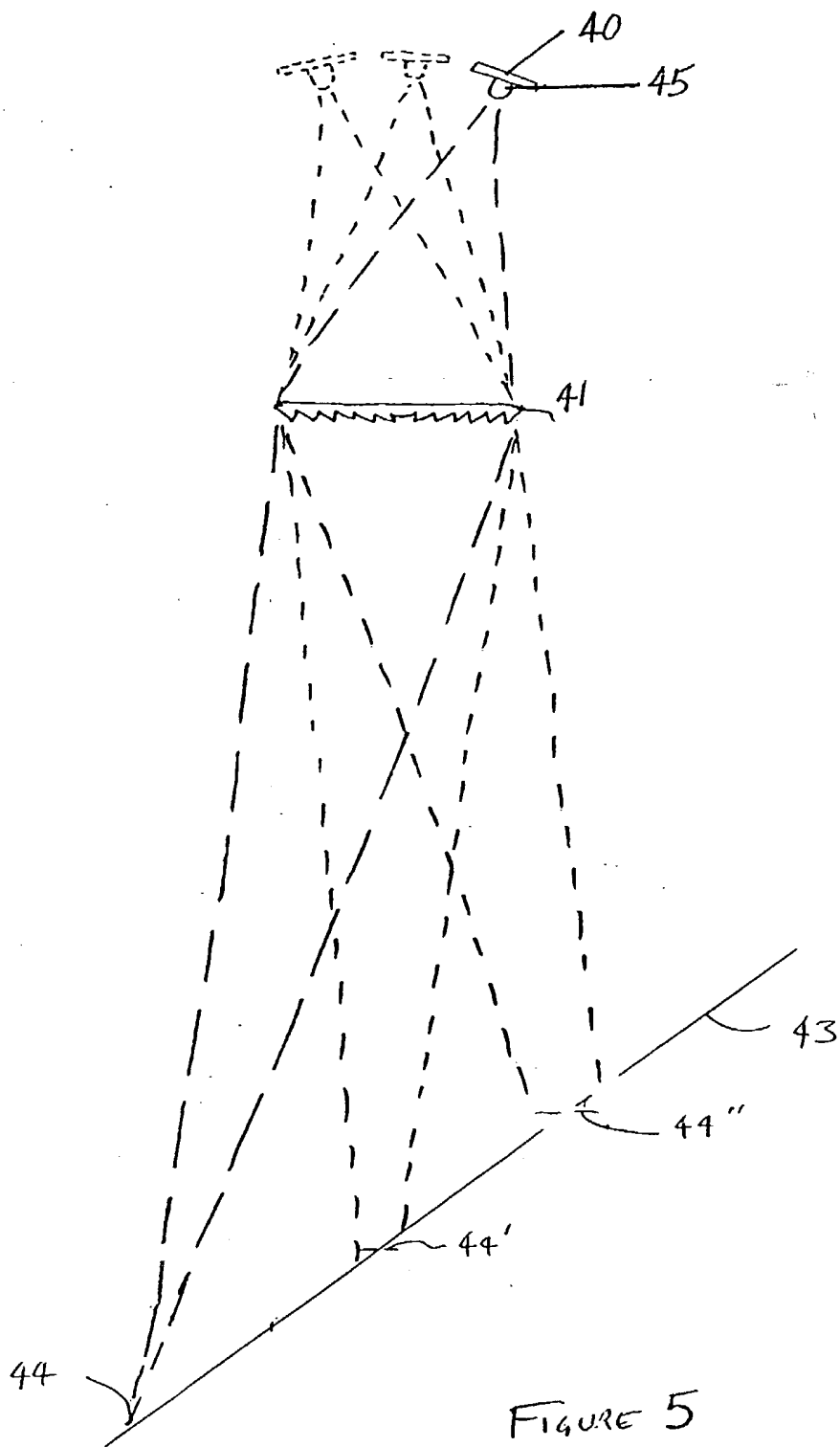


FIGURE 5



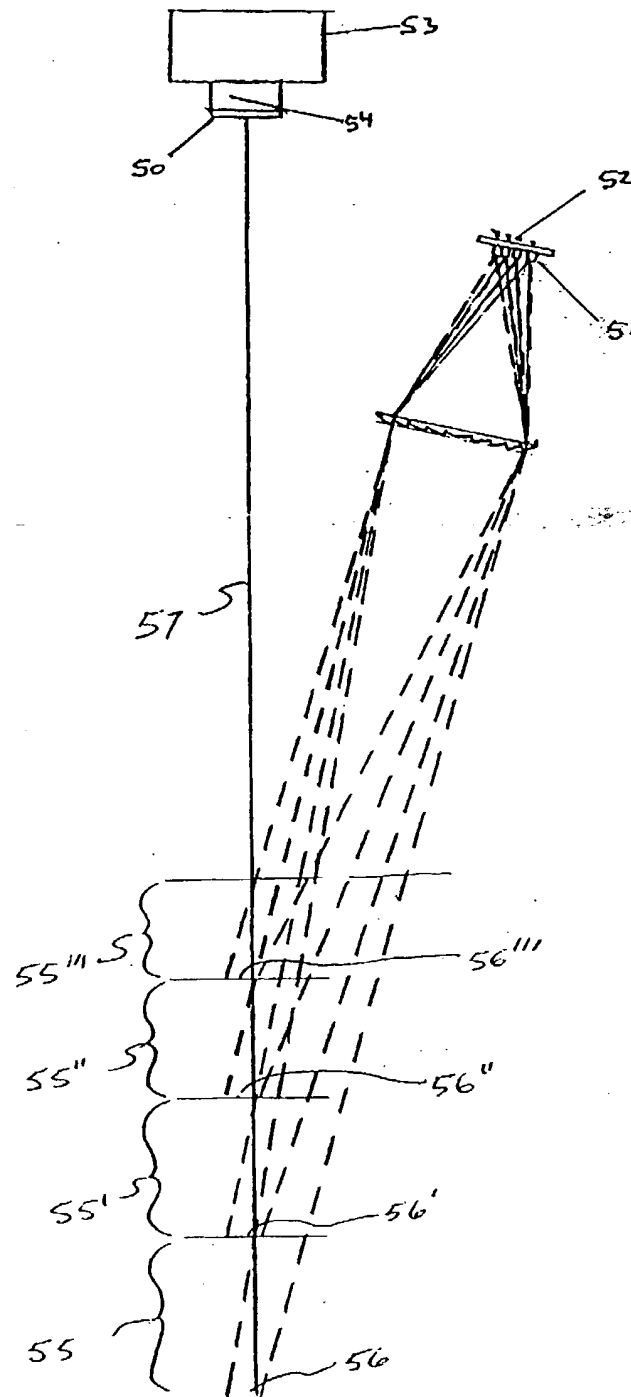


FIGURE 6

# INTERNATIONAL SEARCH REPORT

International Application No.  
PCT/US 01/08475

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 H04N1/028

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 H04N G06K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 798 516 A (SHREESHA VASANTH) 25 August 1998 (1998-08-25)	1, 2, 7
Y	figure 2	2-4, 7, 9, 10
A	---	5, 6, 8, 11-13
X	EP 0 751 669 A (BAYER AG) 2 January 1997 (1997-01-02)	1
A	abstract; figure 2	2-13
Y	EP 0 887 676 A (ACCU SORT SYSTEMS INC) 30 December 1998 (1998-12-30)	2, 3
A	abstract; claim 1	1, 4-13
	--- -/--	



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"G" document member of the same patent family

Date of the actual completion of the international search

26 July 2001

Date of mailing of the international search report

09/08/2001

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax: (+31-70) 340-3016

Authorized officer

Stoffers, C

# INTERNATIONAL SEARCH REPORT

International Application No  
US 01/08475

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 5 450 291 A (KUMAGAI RYOHEI) 12 September 1995 (1995-09-12) abstract; figures 1,3 ---	4
Y	ACCUSORT: "Press Release for Accu-Sort Model AV3700" PRESS RELEASE, 'Online! 12 July 1999 (1999-07-12), XP002173169 Retrieved from the Internet: <URL:www.accusort.com/news/camera.html> 'retrieved on 2001-07-25! * the whole document *	7,9,10
A	---	1-6,8, 11-13
A	PATENT ABSTRACTS OF JAPAN vol. 007, no. 065 (E-165), 18 March 1983 (1983-03-18) & JP 57 211869 A (NIPPON DENSHIN DENWA KOSHA;OTHERS: 01), 25 December 1982 (1982-12-25) abstract ---	1-13
A	US 5 063 460 A (MUTZE ULRICH ET AL) 5 November 1991 (1991-11-05) abstract; figure 1 -----	1-13

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

US 01/08475

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5798516 A	25-08-1998	AU 2826997 A CA 2227166 A WO 9745808 A	05-01-1998 04-12-1997 04-12-1997
EP 0751669 A	02-01-1997	US 5844697 A JP 9018671 A	01-12-1998 17-01-1997
EP 0887676 A	30-12-1998	US 5979760 A JP 11102409 A	09-11-1999 13-04-1999
US 5450291 A	12-09-1995	JP 3223972 A EP 0440143 A	02-10-1991 07-08-1991
JP 57211869 A	25-12-1982	JP 1682365 C JP 3037350 B	31-07-1992 05-06-1991
US 5063460 A	05-11-1991	DE 3923521 A	24-01-1991